



COMBINED BLADE ABRASIVE GRINDING WHEEL

Made Of Superior Quality Aluminium Oxide Grains
&
High Performance Ceramic Bond System



ABRASIVES FOR COMBINED BLADE GRINDING

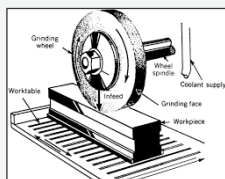


Combined Blade Grinding is very high precision finishing operation constitutes removal of considerable amount of excess material from blade teeth. Combined blade grinding is generally executed on blade teeth after heat treatment process to achieve desired Quality Parameters within permissible dimensional tolerances, i.e. surface finish as well as surface texture, accuracy in form & Profile.

<i>Grain</i>	<i>Grit Size</i>	<i>Grade</i>	<i>Strucutre</i>	<i>Bond</i>	<i>Dia in mm</i>	<i>Thickness in mm</i>
<i>AA,RAA 12A</i>	<i>150-220</i>	<i>L-N</i>	<i>4-7</i>	<i>VFT, VCOOL</i>	<i>200-500</i>	<i>50-100</i>

Products

Grinding Wheel
Combined Blade Wheel



Dresser
Rotary Dresser



Coolant
Water Soluble



Features

- Close Dimensional tolerances
- Excellent Wheel Geometry
- High level of grain purity
- Unique grain and grit combination
- VFT & VCOOL bond helps in better shape retention

Benefits

- Minimize grain damage & Maximize Grain yield
- Fast & Better Cutting of paddy grains
- Lower Cutting Cost

Popular Sizes

<i>Size</i>	<i>Grain/Grit Size</i>	<i>No of Pieces/Set</i>
<i>360 x 63 x 127</i>	<i>White & Pink Alumina 150,180,220</i>	<i>1</i>
<i>300 x 50 x 127</i>		

Note : We can offer other sizes and grading based on the requirement

CARBORUNDUM UNIVERSAL LIMITED

Parry House 3rd Floor, No 43 Moore Street, Chennai - 600001.

Ph: 044 30006161, Fax: 044 30006191. www.cumiabrasives.com



murugappa