



Trouble Shooting Chart For Contact Wheels

To Correct	Use	Harder Wheel	Softer Wheel	Larger groove : land ratio	Smaller groove : land ratio	Dress wheel	Higher Speed	Standard serration	X serration	Larger Wheel	Smaller wheel	Lower Speed
Glaze	X		X						X		X	X
Loading			X						X		X	
Over aggressiveness		X		X				X		X		
Slow cutting	X		X				X		X		X	
Too deep scratches		X		X				X		X		
Burning	X								X			X
Non conformability		X	X						X			
Dubbing edges	X											
Shedding mineral		X		X	X	X	X	X		X		
Chatter		X				X		X		X		