

Bonded Abrasives



Rubber Control & Centreless

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CUMI was the first abrasive manufacturer to import-substitute Rubber Bonded control wheels and Centreless wheels in India, where it enjoys 90% market share.

Special features of these wheels are

- ▶ Longer wheel-life
- ▶ Lesser dressing frequency
- ▶ Superior form retention
- ▶ Superior surface finish

CUMI offers rubber bonded control and centreless grinding wheels for

- ▶ Bearing Industry
- ▶ Automobile Industry
- ▶ Hydraulic Industry
- ▶ Cutting Tool Industry

Product Recommendation

Feedmaster Regulating Wheels

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|--|---------------------|
| For all conventional Centreless applications | A80 RR |
| For fine and precision applications | A120 RR A 150 RR |

Grindmaster Centreless Grinding Wheels

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|---------------------------------|------------------------|
| For Tapper Roller OD | |
| Grinding - Roughing | A80 LRT1 |
| Finishing | A220 LRT1 |
| Combined Roughing and Finishing | A80 LRT1 |
| For Needle Roller OD | |
| Grinding - Roughing | A120 LRT1 |
| Finishing | A220 LRT1 |
| For Shock Absorber OD | |
| Grinding - Finishing | AA80 LRT1 A220 LRT1 |

Product Range - Rubber Control Wheels

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|------------|-----------------------|---------------------------------------|
| Size Range | Diameter | 50 - 600 mm |
| | Thickness | Max. thickness 250 mm single piece |
| Grain | Brown Aloxite | |
| Grit Size | 60 and Finer upto 180 | |
| Grade | R or T | |
| Bond | Rubber - R | |

Product Range - Rubber Centreless Wheels

| | | |
|------------|-----------------------|---------------------------------------|
| Size Range | Diameter | 50 - 600 mm |
| | Thickness | Max. thickness 250 mm single piece |
| Grain | Brown Aloxite | |
| Grit Size | 60 and Finer upto 220 | |
| Grade | L or M | |
| Bond | Rubber - RT1 | |